开孔图

DRILLING TEMPLATE

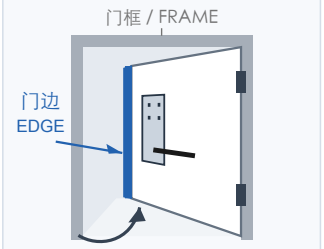
开孔前，确认门边定位线

从门外读卡面看，只选 1 或 2 号线

BEFORE DRILLING, SELECT THE EDGE LINE.

VIEW FROM OUTSIDE / KEYPAD SIDE. CHOOSE 1 OR 2.

☐ 1 号门边线



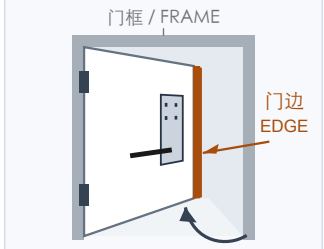
锁在左，选 1 线

沿线裁纸，留右侧纸样

LOCK ON LEFT: USE LINE 1

CUT LINE 1; KEEP PAPER ON RIGHT.

☐ 2 号门边线



锁在右，选 2 线

沿线裁纸，留左侧纸样

LOCK ON RIGHT: USE LINE 2

CUT LINE 2; KEEP PAPER ON LEFT.

内开示意（非比例）；外开同样从门外选线

INWARD SHOWN (NOT TO SCALE); OUTWARD: VIEW FROM OUTSIDE.

定位与裁纸

先剪下锁体纸样，再裁选中门边线。

只裁 1 或 2 号线，直剪至纸张边缘。

裁齐纸边贴锁舌侧门边，勿贴门框。

两份纸样分别定位，红色把手线同高。

顶部向上、印字朝你；勿镜像或翻面。

POSITION & TRIM

Separate the mortise pattern first.

Cut ONLY line 1 or 2, to the paper ends.

Align trimmed paper to the latch edge,

not the frame. Position patterns separately;

match the red handle centre lines.

Top up; print facing you. Do not mirror or flip.

国内刀具规格（mm）

A1 / A2 / B：Ø 11.5 mm 钻头

D：Ø 20 mm 开孔刀具

C1 / C2：Ø 32 mm 开孔刀具

纸样为英制孔形；公制刀具略大。

按原中心开孔；中美规格任选一组。

US CUTTER SIZES (in)

A1 / A2 / B: Ø 7/16 in DRILL BIT

D: Ø 3/4 in BORING BIT

C1 / C2: Ø 1-1/4 in BORING BIT

Template outlines show inch-size holes.

Metric cutters are larger. Use the same centres.

加工与读尺

C1、C2 先钻两端孔，再切通两侧直边。

锁体槽按宽、高、深度加工，非单钻孔。

纵尺 0 为把手中心；横尺两端各为 0。

横、纵每小格均为 1 mm。

Ø 为直径，R 为半径，2X 为两处。

短虚线为孔槽轮廓，红线为定位基准。

刀具类型须适配门板材料。

CUTTING & SCALES

C: bore both ends, then cut both straight sides.

Mortise to marked width / height / depth;

this is not a single drilled hole.

Vertical 0 = handle centre.

Top scales: 0 at each end. All ticks = 1 mm.

Ø = diameter; R = radius; 2X = two places.

Short dashes = cut; red = datum.

Use cutters suitable for the door material.

用直角尺将把手中心线从门面转画到门侧。

Transfer the handle line around the door edge

with a square; align BOTH handle centre lines.